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(A) QUINOLINE DERIVATIVE, ANTIULCER DRUG CONTAINING THE SAME, AND PRODUCTION OF SAID DERIVATIVE.

 A quinoline derivative of general formula (I) and its salt, useful as an antiulcer drug, wherein R¹ represents lower alkoxy, halogen, lower alkyl, lower alkylthio, lower alkanoyloxy-substituted lower alkyl, halogenated lower alkyl or hydroxylated lower alkyl; R2 and R3 may be the same or different from each other and each represents hydrogen, loweralkyl, halogenated lower alkyl, C3 to C8 cycloalkyl, cycloalkyl-substituted lower alkyl, lower alkenyloxy, lower alkenyl, lower alkoxy-substituted lower alkyl, phenyl-substituted lower alkyl, lower alkynyl, lower alkylphenyl or hydroxylated lower alkyl; R<sup>4</sup> represents phenyl, tetrahydronaphthyl or naphthyl which may be each substituted with one or two members selected from the group consisting of lower alkyl, halogen, lower alkoxy, lower alkylthio, lower alkanoyl, phenyl, cyano, lower alkynylsulfinyl, lower alkoxycarbonyl, lower alkenylthio, phenyl-substituted lower alkylthio, benzoyl, hydroxylated lower alkyl, lower alkanoyloxy-substituted lower alkyl, lower alkanovloxy and hydroxyl; and n is 0, 1 or 2.

[Field of the Invention]

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The present invention relates to a novel quinoline derivative, salt thereof and an antiulcer agent containing said quinoline derivative, and a method of producing said quinoline derivative.

[Description of the Prior Art]

As an antituloer agent, there have been conventionally known quinoline derivatives disclosed by, for example, Japanese Unexamined Patent Applications Nos. 17222/1980 (and J. Med. Chem. 1990, 33, 527-10 533) and 40482/1989, European Laid-Open Patent Applications Nos. 0259174, 0330485 (and Austrian Laid-Open Patent Application No. 8930177), 0336544 and 0239129, and US Patent Publications Nos. 4578381 and 473890. As so-called intermediate documents, there have been also known Japanese Unexamble Patent Applications Nos. 117663/1990 (laid-opened to the public on May, 2, 1990) and 17078/1991 (laid-opened to the public on Jan. 25, 1991).

As quinoline derivatives themselves, there have been known those set forth in Japanese Unexamined Patent Applications Nos. 22074/1988, 233960/1988 and 22589/1988, besides the documents above-mentioned.

It is an object of the present invention to provide a compound which is different in structure from any of the compounds above-mentioned, and which is useful as an antiulcer agent because it is superior in antiulcer function to any of the compounds above-mentioned.

[Disclosure of the Invention]

The quinoline derivative in accordance with the present invention is a compound of the following general formula (1):

[wherein R¹ is a lower alkoxy group, a halogen atom, a lower alkyl group, a lower alkylthio group, a lower alkoyl group a halogen-substituted lower alkyl group or a hydroxy-group-substituted lower alkyl group; R² and R³ amay be same as or different from each other, and each is a hydrogen atom, a lower alkyl group, a halogen-substituted lower alkyl group, a cycloalkyl group having 3 to 8 carbon atoms, a cycloalkyl-lower alkyl group, a lower alkyl group, a lower alkenyl group, a lower alkoxy-lower alkyl group, a phenyl lower alkyl group, a lower alkynyl group, a phenyl group having a lower alkyl group as a substituent group, or a hydroxy-group-substituted lower alkyl group, in gone or two groups selected from naphthyl group which may have, as a substituent group on the phenyl ring, one or two groups selected from the group consisting of a lower alkyl group, a blower alkynyl group, a lower alkonyl group, a group, a constituted group, a group, a lower alkynylthio group, a group, a lower alkynylthio group, a phenyl tower alkylthio group, a benzoyl group, a lower alkynythio group, a phenyl lower alkylthio group, a benzoyl group, a lower alkonylthio group, a lower alkynylthio group, a bonzoyl group, a lower alkynylthio group, a lower alkynylthio group, a bonzoyl group, a lower al

The compound of the present invention is adapted to decrease gastric acid secretion stimulated by a gastric acid secretion accelerating substance such as histamine, letragastrin or loads, causing the compound to be useful for prevention and cure of a digestive ulcer of a human being and a mammal. The compound of the present invention is characterized in that its acid secretion inhibitory action is superior to and effective for a longer period of time as compared with a conventional antiuleer agent. Further, the compound in accordance with the present invention is remarkably effective in prevention and cure of an ulcer such as an aspirin ulcer or the like caused by an antiphologistic pain-killer.

The production of a hydrochlonic acid in the gastric mucous membrane is adjusted by a variety of pharmacological factors, but the biochemical mechanism in the [H\*] ion production finally enters the rate-

determining step. Recently, it has been found that ATPase adapted to be activated by H and K at the gastric wall cells controls the acid secretion. This enzyme is present specifically in the gastric wall cells and serves as a key enzyme of a proton pump. An inhibitor of this enzyme may serve as a useful acid secretion inhibitory agent. The compound of the present invention also produces an inhibitory effect on this enzyme. In particular, the present compound has both a gastric antisecretory activity and cytoprotective activity, thus controlling ulter factors in both aggressive and defensive factors.

Further, the compound of the present invention is characterized in its greatly reduced toxicity and side effect.

Thus, the compound of the present invention is a novel one disclosed by none of the documents no mentioned earlier.

The following will discuss examples of the respective groups defined by R1, R2, R3 and R4 in the general formula (1).

Examples of the lower alkoxy group include straight- or branched-chain alkoxy groups having 1 to 6 carbon atoms such as methoxy, ethoxy, propoxy, isopropoxy, butoxy, tert-butoxy, pentyloxy, hexyloxy for proups and the like.

Examples of the halogen atom include fluorine, chlorine, bromine and iodine atoms, and the like.

Examples of the lower alkyl group include straight- or branched-chain alkyl groups having 1 to 6 carbon atoms such as methyl, ethyl, propyl, isopropyl, butyl, isobutyl, tert-butyl, pentyl, hexyl groups and the like.

Examples of the lower alkythio group include straight- or branched-chain alkythio groups having 1 to 6 20 carbon atoms such as methythio, ethythio, propythio, isopropythio, butythio, tert-butythio, pentythio, hexythio groups and the like.

Examples of the lower alkanoyloxy-lower alkyl group include straight- or branched-chain alkyl groups having 1 to 6 carbon atoms having straight- or branched-chain alkanoyloxy groups having 1 to 6 carbon atoms such as formyloxymethyl, acotyloxymethyl, propionyloxymethyl, butyryloxymethyl, pentanoyloxymethyl, hexanoyloxymethyl, 2-propionyloxyethyl, 1-butyryloxyethyl, 3-acetyloxypropyl, 4-isobutyryloxybutyl, 5-pentanoyloxypentyl, 6-tert-butylcarbonyloxytexyl, 1,1-dimethyl-2-hexanoyloxyethyl, 2-methyl-3-acetyloxyroroyl groups and the like.

Examples of the halogen-substituted lower alkyl group include straight- or branched-chain alkyl groups having 1 to 6 carbon atoms in which 1 to 3 halogen atoms are substituted, such as chloromethyl, bromomethyl, flutoromethyl, dichloromethyl, dibromomethyl, tribromomethyl, tribromomethyl, 2-chloroethyl, 2-choroethyl, 2-fluoroethyl, 2-fluoroethyl, 1,2-dichloroethyl, 2,2-difluoroethyl, 3-fluoropropyl, 3,3-dirichloroorodroup. 4-chlorobutyl, 5-chloroebatyl, 3-chloro-2-methyloroov groups and the like.

Examples of the hydroxy-group-substituted lower alkyl group include straight- or branched-chain alkyl 35 groups having 1 to 6 carbon atoms and having, as a substituent group, a hydroxyl group such as hydroxymethyl, 2-hydroxyethyl, 1-hydroxyethyl, 3-hydroxypropyl, 4-hydroxybutyl, 1,1-dimethyl-2-hydroxyylethyl, 5-hydroxypentyl, 6-hydroxyhexyl, 2-methyl-3-hydroxypropyl groups and the like.

Examples of the cycloalkyl group having 3 to 8 carbon atoms include cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cyclohexyl, cycloctyl groups and the like.

Examples of the cycloalkyl lower-alkyl group include alkyl groups substituted by cycloalkyl group having 3 to 8 carbon atoms, in each of which the alkyl moiety has a straight- or branched-chain alkyl group having 1 to 6 carbon atoms, such as cyclopropylmothyl, 2-cyclobutylothyl, 1-cyclopentylethyl, 3-cyclobacylpropyl, 4-cyclohetylpthyl, 6-cyclopcylpentyl, 1,1-dimethyl-2-cyclopropylethyl, 2-methyl-3-cyclobacylpropyl, droups and the like.

ΔN

Examples of the lower alkenyloxy group include straight- or branched-chain alkenyloxy groups having 2 to 6 carbon atoms such as vinyloxy, allyloxy, 2-butenyloxy, 3-butenyloxy, 1-methylallyloxy, 2-pentenyloxy, 2-bexenyloxy groups and the like.

Examples of the lower alkenyl group include straight- or branched-chain alkenyl groups having 2 to 6 carbon atoms such as vinyl, allyl, 2-butenyl, 3-butenyl, 1-methylallyl, 2-pontenyl, 2-bexenyl groups and the 50 like.

Examples of the lower alkoxy-lower alkyl group include straight- or branched-chain alkyl groups having 1 to 6 carbon atoms in each of which 1 to 6 straight- or branched-chain alkoxy groups are substituted, such as methoxyethyl, ethoxymethyl, 2-ethoxyethyl, 2-methoxyethyl, 3-methoxypropyl, 4-ethoxybutyl, 6-propoxhexyl, 5-isopropoxypentyl, 1,1-dimethyl-2-butoxyethyl, 2-methyl-3-tert-butoxypropyl, 2-penthyloxyethyl, 5- hexyloxymethyl groups and the like.

Examples of the lower alkynyl group include straight- or branched-chain alkynyl groups having 2 to 6 carbon atoms such as ethynyl, 2-propynyl, 2-butynyl, 3-butynyl, 1-methyl-2-propynyl, 2-pentynyl, 2-hexynyl groups and the like.

Examples of the phenyl lower alkyl group include phenyl alkyl groups in each of which alkyl moiety is a straight or branched-chain alkyl group having 1 to 6 carbon atoms, such as benzyl, 2-phenylethyl, 1-phenylethyl, 3-phenylpropyl, 4-phenylethyl, 1,1-dimethyl-2-phenylethyl, 5-phenylpropyl, 6-phenylhexyl, 2-methyl-3-phenylpropyl groups and the like.

Examples of the lower alkanoyl group include straight- or branched-chain alkanoyl groups having 1 to 6 carbon atoms such as formyl, acetyl, propionyl, butyryl, isobutyryl, pentanoyl, tert-butylcarbonyl, hexanoyl groups and the like.

Examples of the lower alkylsulfinyl group include straight- or branched-chain alkylsulfinyl groups having 1 to 6 carbon atoms such as methylsulfinyl, ethylsulfinyl, isopropylsulfinyl, butylsulfinyl, tert-butylsulfinyl, 10 pentylsulfinyl, hexylsulfinyl groups and the like.

Examples of the lower alkoxycarbonyl group include alkoxycarbonyl groups in each of which alkoxy moiety is a straight- or branched-chain alkoxy group having 1 to 6 carbon atoms, such as methoxycarbonyl, repropaycarbonyl, isopropoxycarbonyl, butoxycarbonyl, terr-butoxycarbonyl, penthyloxycarbonyl, heavyfoxycarbonyl groups and the like.

Examples of the lower alkenyithio group include straight- or branched-chain alkenyithio groups having 2 to carbon atoms such as vinyithio, allyithio, 2-butenyithio, 3-butenyithio, 1-methylallyithio, 2-pertenyithio, 2-bexenyithio groups and the like.

Examples of the phenyl lower alkylthio group include phenylalkylthio groups in each of which alkyl moiety is a straight or branched-chain alkyl group having 1 to 6 carbon atoms, such as benzylthio, 2-2 phenylethylthio, 1-phenylethylthio, 3-phenylpropylthio, 4-phenylbuylthio, 1.1-dimethyl-2-phenylhexylthio, 5-phenylpenylthio, 6-phenylhexylthio, 2-methyl-3-phenylpropylthio groups and the like.

Examples of the lower alkanoyloxy group include straight- or branched-chain alkanoyloxy groups having 1 of carbon atoms such as formyloxy, acetyloxy, propionyloxy, butyryloxy, isobutyryloxy, pentanoyloxy, terl-butylozarbonyloxy, haxanoyloxy groups and the like.

Examples of the phenyl group having a lower alkyl group as a substituent group include phenyl groups each of which has one straight- or branched-chain alkyl group having 1 to 6 carbon atoms, such as 2-methylphenyl, 3-methylphenyl, 4-methylphenyl, 2-brytylphenyl, 2-propylphenyl, 3-groups and the like.

When  $\underline{n}$  is 2 in the present invention, two substituent groups  $R^1$  may be same as or different from each  $\underline{n}$  other

The compound of the present invention containing an optical isomer is also included in the present invention.

The compound of the present invention may be produced by any of a variety of methods, of which preferable one is shown, for example, in the following reaction formula.

[Reaction Formula]

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[wherein R1, R2, R3, R4 and n have the same meanings as defined above, and X is a halogen atom.]

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The halogenation of the compound of the general formula (2) is carried out by reacting the compound 35 (2) with a halogenation agent under the absence or presence of a suitable inert solvent. As the inert solvent, there may be used any of known inert solvents as far as it exerts no influence upon the reaction. Examples of the inert solvent include aromatic hydrocarbons such as benzene, toluene, xylene and the like, halogenated hydrocarbons such as dichloromethane, chloroform, carbon tetrachloride and the like, ethers such as dioxane, tetrahydrofuran, diethylether and the like, dimethylformamide (DMF), dimethylsulfoxide 40 (DMSO) and the like. As the halogenation agent, there may be used, without any restrictions, any of known halogenation agents which can convert the hydroxy group in the carboxy group into halogen. Examples of the halogenation agent include thionylchloride, phosphorus oxychloride, phosphorus oxybromide, phosphorus pentachloride, phosphorus pentabromide and the like. The proportion of the halogenation agent to the compound (2) is not limited to a certain value but may vary over a wide range. However, when the 45 reaction is carried out in the absence of a solvent, the halogenation agent is generally used in an excessive amount with respect to the amount of the compound (2). When the reaction is carried out in the presence of a solvent, the proportion of the halogenation agent to the compound (2) is generally at least about twice molar amount and preferably in a range from 2- to 10-time molar amount. No particular restrictions are imposed on the reaction temperature and time. However, the reaction is generally conducted at a 50 temperature from about room temperature to about 100 °C for about 30 minutes to about 6 hours.

The reaction between the compound of the general formula (3) and the compound of the general formula (4) is generally carried out according to a Schötten-Baumann reaction. For example, the reaction is carried out in a suitable inert solvent under the presence of a basic compound. As the basic compound, there may be used, without any restrictions, any of known basic compounds used in a Schötten-Baumann reaction. Examples of the basic compound include tertiary organic bases such as triefly arinie, trimethyl amine, pyridine, dimethylaniline, N-methylmorpholine, 1,5-diazabicyclo [4.3.0] nonene-5 (DBN), 1,8-diazabicyclo [5.4.0] undecen-7 (DBU), 1,4-diazabicyclo [2.2.2] octane (DABCO) and the like, and inorganic basic compounds such as carbonates including potassium carbonate, sodium carbonate, potassium basic

bonate, sodium bicarbonate and the like. As the solvent, there may be used, without any restrictions, any of known inert solvents as far as it exerts no influence upon the reaction. Examples of the inert solvents include: halogenated hydrocarbons such as methylene chloride, chloroform, dichloroethane and the like, aromatic hydrocarbons such as benzene, toluene, xylene and the like, others such as diethylether, tetrahydrotruan, dioxane, dimethoxyethene and the like; esters such as methyl acetate, othyl acetate, and the like; non-protic polar solvents such as N,N-dimethyltornamide, dimethylsultoxide, hexamethyl-phosphoric traindie and the like; prindine; acetone; acetonitrile; water, and a mixed solvent containing at least two of the solvent examples above-mentioned. The proportion of the compound (4) to the compound (3) is not limited to a specific value, but may vary over a wide range. However, such a proportion is generally at least about an equiunolar amount and preferably in a range from an equiunolar amount to 5-time molar amount. The reaction above-mentioned is carried out, generally for 5 minutes to 12 hours, at a temporatrue cenerally from about 100 to about 100 to and orderetably from 10 to 80 to.

The reaction between the compound (5) and the compound (6) is carried out under the absence or presence of a suitable inert solvent for about 1 to about 12 hours at a temperature from about room 15 temperature to about 200 °C and preferably from 50 to 130 °C. Examples of the inert solvent include: ethers such as dioxane, tetrahydrofuran, ethylene glycol dimethylether, diethylether and the like; aromatic hydrocarbons such as benzene, toluene, xylene and the like; lower alcohols such as methanol, ethanol, isopropanol and the like; polar solvents such as dimethylformamide, dimethylsulfoxide, hexamethylphosphoric triamide, acetone, acetonitrile, N-methylpyrrolidone and the like; and a mixed solvent containing 20 at least two of the solvent examples above-mentioned. The reaction above-mentioned is carried out with the basic compound used as a deacidification agent. Examples of the basic compound include carbonates such as potassium carbonate, sodium carbonate, potassium bicarbonate, sodium bicarbonate and the like; and tertiary amines such as triethylamine, tripropylamine, pyridine, quinoline and the like. The compound (6) may also serve as a deacidification agent. The reaction above-mentioned may also be carried out with a 25 reaction accelerator added as necessary. Examples of the reaction accelerator include iodide alkali metal compounds such as potassium iodide, sodium iodide and the like, and hexamethylphosphoric triamide. The proportion of the compound (6) to the compound (5) in the reaction above-mentioned is not specially limited to a certain value, but may vary over a wide range. However, such a proportion is generally at least about an equimolar amount and preferably in a range from an equimolar amount to a 3-time molar amount. When 30 the compound (6) also serves as a deacidification agent, the compound (6) is generally used in an excessive amount with respect to the amount of the compound (5).

The compound (1) of the present invention can readily form salt together with a pharmaceutically acceptable acid of the general type. Examples of the acid include inorganic acids such as sulphuric acid, nitric acid, hydrochloric acid, hydrobromic acid and the like, and organic acids such as acetic acid, p-st toluenesulfonic acid, methanesulfonic acid, ethanesulfonic acid, oxalic acid, maleic acid, strict acid, tartanic acid, succinic acid and the like.

Out of examples of the compound (1) of the present invention, a compound containing an acidic group can form salt together with a pharmaceutically acceptable basic compound. Examples of the basic compound include metallic hydroxides, buch as sodium hydroxide, potassium hydroxide, lithium hydroxide, calcium hydroxide and the like, alkali metal carbonates or bicarbonates such as sodium carbonate, sodium bicarbonate and the like, and alkali metal alcoholates such as sodium methylate, potassium ethylate and the like.

The target compound to be prepared by the method shown by the reaction formula above-mentioned can be separated from the reaction system by general separating means, and further refined. As such 45 separating and refining means, there may be used any of distillation, recrystallization, column chromatography, ion-exchange chromatography, preparative thin-layer chromatography, solvent extraction methods and the like

The effective components thus prepared are useful as an antituloer agent, and may be used in the form of a general pharmaceutical composition. The pharmaceutical composition may be prepared with the use of dilluents or excipients such as a filler, an extender filler, a binder, a humidifying agent, a disintegrator, a surfactant, a lubricant and the like which may be generally used. According to the curing purpose, the pharmaceutical composition may be made in any of forms such as tablet, pill, powder medicine, liquid medicine, suspension, emulsion, granule, capsule, suppository, injectable preparation (liquid medicine, suspension afthe like) and the like. Of these forms, the form of injectable preparation (spreferable.

When making the pharmaceutical composition in the form of tablet, there may be widely used any of a variety of carriers conventionally used in this field. Examples of the carrier include: an excipient such as lactose, white sugar, sodium chloride, glucose, urea, starch, potassium carbonate, kaoline, crystal cellurose, silica and the like; a binder such as water, ethanol, propanol, simple syrup, a glucose liquid, a starch liquid.

a gelatin solution, carboxymethylcellulose, shellac, methylcellulose, potassium phosphate, polyvinyl pyrrolidone and the like; a disintegrator such as dry starch, sodium alginate, agar powder, laminaria powder, sodium bicarbonate, potassium carbonate, polyoxyethylene sorbitan fatty esters, sodium lauryl sulfate, monoglyceride stearate, starch, lactose and the like; a disintegration restraining agent such as white sugar, 5 stearin, cacao butter, hydrogenated oil and the like; an absorption accelerating agent such as quaternary ammonium base, sodium lauryl sulfate and the like; a humectant such as glycerin, starch and the like; an adsorbent such as starch, lactose, kaolin, bentonite, colloidal silicic acid and the like; a lubricant such as refined talc, salt stearate, boric acid powder, polyethylene glycol and the like. As necessary, tablets may be coated with a normal film to prepare sugar-coated tablets, gelatin-coated tablets, enteric-coated tablets, film-10 coated tablets or tablets comprising two or more layers. In molding the pharmaceutical composition in the form of pills, there may be used a variety of carriers known in the field. Examples of such carriers include an excipient such as glucose, lactose, starch, cacao grease, hydrogenated vegetable oil, kaolin, talk and the like, a binder such as powdered acacia gum, powdered traganth, gelatin, ethanol and the like, and a disintegrator such as laminaria, agar and the like. In molding the pharmaceutical composition in the form of 15 suppository, there may be used any of a variety of known carriers. Examples of such carriers include esters such as polyethylene glycol, cacao grease, higher alcohol and the like, gelatin, semisynthetic glyceride and the like. The pharmaceutical composition may be made in the form of capsules by charging hard gelatin capsules, soft capsules and the like with a mixture of the compound of effective components with carriers selected from the carriers above-mentioned according to a conventional manner. When preparing the 20 pharmaceutical composition in the form of injectable preparation, the resulting solution, emulsion and suspension are preferably sterilized and made isotonic with respect to the blood. In this connection, there may be used any of diluents generally used in the field. Examples of such diluents include water, ethyl alcohol, macrogall, propylene glycol, ethoxylated isostearil alcohol, polyoxylated isostearil alcohol, and polyoxyethylene sorbitan fatty esters. The pharmaceutical composition may contain salt, glucose or glycerin 25 in an amount sufficient to prepare an isotonic solution. There may also be added a solubilizer, a buffer agent, a pain-alleviating agent and the like of the normal type. As necessary, the pharmaceutical composition may contain a coloring agent, a preserving agent, spicery, flavor, a sweetening agent or other pharmaceutical products.

The proportion of the compound of effective components to the pharmaceutical preparation is not of limited to a certain value but may vary over a wide range. However, such a proportion is in a range from about 1 to about 70 % by weight and preferably from about 5 to about 50 % by weight.

The administration method of the pharmacoutical composition is not particularly limited and can be selected according to the form of the preparation, the patient's age and gender, other conditions and the symptom of a disease. For example, the tablets, pills, liquid preparations, suspensions, emulsions, granules are acapsules are orally administered. The injectable preparations are intravenously administered either alone or together with ordinary auxiliary agents such as glucose, amino acids and the like. Further the injectable preparations may be singly administered intramuscularly, intracutaneously, subcutaneously or intraperionally, as necessary. The suppository is administered intravelscularly.

The dosage of the pharmaceutical composition is suitably selected according to the purpose of use, the 40 patient's age and gender, the symptoms of a disease and the like. Usually, the compound of effective components is used in an amount from about 2 to about 24 mg per 1 kg of patient's weight, and the pharmaceutical composition may be administered 1 to 4 times per day.

[Field of the Industrial Applicability]

The compound of the present invention is useful for prevention and cure of a digestive ulcer of a human being and a mammal, and is characterized in that its acid secretion inhibitory action is superior to and effective for a longer period of time as compared with a conventional antiulcer agent. Further, the compound in accordance with the present invention is remarkably effective in prevention and cure of an older such as an aspirin ulcer or the like caused by an antibiholistic pain-killer.

Further, the compound of the present invention presents an inhibitory action on ATPase. In particular, the present compound has both a gastric antisecretory activity and a cytoprotective activity, thus controlling ulcer factors in both agoressive and defensive factors.

Further, the compound of the present invention is characterized in its greatly reduced toxicity and side 55 effect.

[Examples]

The following will discuss in more detail the present invention with reference to Examples thereof and Reference Examples, which are merely shown by way of example.

### Reference Example 1

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Ten mt of thionyl chloride was added to 1.5 g of 8-methoxy-4(1H)-quinolone-3-carboxylic acid, and the reaction mixture was refluxed for one hour. The reaction solution was concentrated under reduced pressure to give 4-chloro-8-methoxy quinoline-3-carboxylic acid chloride.

0.47 G of allylamine and 0.94 g of potassium carbonate were dissolved in 50 mt of acetone and 20 mt of water. While the resultant reaction solution was stirred under ice-cooling, the acid chloride (crystal) thus prepared was added, as crushed as it was, to the reaction solution. After the resultant reaction mixture was stirred at the same temperature for one hour, acetone was distilled off. The residue was then poured into water and the precipitation was filtered off to give 1.5 g of N-(2-propenyl)-4-chloro-4-methoxyquinoline-3-carboxamide in the form of a brown prism as recrystallized from ethyl acetate and n-hexane. mp. 114 to 118 C.

In the same manner as in Reference Example 1, there were prepared the compounds shown in Table 1 with suitable starting materials used.

## Table 1

$$(R^{\perp})$$
 n  $C \circ N < \frac{R^2}{R^3}$ 

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Reference Example 2
 R!:8-OCH_3, R^2:
 R<sup>3</sup>: H \
             n = 1
NMR (CDC l3) δppm;
                60 (5H, m), 1. 60-1. 90
  (3 \text{ H. m}), 2. 00-2, 20 (2 \text{ H. m}),
         (3 \text{ H, s}), 4.00-4.20 (1 \text{ H, m})
     10
     20 (1H,
                 brs),
                     J=7.
     15 (1H,
                 d,
     60 (1H,
                 t,
                    J = 7.8 Hz),
     82 (1 H.
                 d,
                     J = 8.6 Hz)
     97 (1H,
                 s)
Reference Example 3
               R<sup>2</sup>:-C<sub>2</sub>H<sub>5</sub>, R<sup>3</sup>: H
 R^1:H
                                             n = 1
NMR (CDC l3) δppm;
     32 (3H, t, J=7.3Hz)
59 (2H, g, J=7.3Hz)
50 (1H, brs), 7.68 (1H, t, J=
  1.
         z), 7.81 (1 H, t, J=7.0 Hz) (1 H, d, J=8.8 Hz)
     11
     27 (1 H, d, J = 8.3 Hz)
     99 (1H. s)
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Reference Example 4
 R^{1}: 8-OCH_{3}, R^{2}:-CH_{2}CH=CH_{2},
 R^3 : -CH_2 CH = CH_2 , n = 1
NMR (CDC l3) δppm;
  3. 70-4. 70 (4H, m), 4. 11 (3H, s)
  5. 10-5. 40 (4H, m), 5. 60-6. 10
  (2H, m), 7, 17 (1H, d, J=6, 4Hz)
 7. 63 (1H, t, J = 6. 4Hz), 7. 85
  (1H, d, J=6.8Hz), 8.76 (1H, s)
Reference Example 5
 R^{1}:8-OCH_{3}
                    R<sup>2</sup>:-CH<sub>2</sub>CH<sub>2</sub>OCH<sub>3</sub>
 R^3: H \setminus n=1
NMR (CDCl3)
                δppm:
 3. 40 (3H, s), 3. 62 (2H, t,
     5 H z), 3. 7 4 (2 H, q, J = 5.3 H z)
    10 (3H, s), 6. 74 (1H, brs),
    16 (1H, d, J=7.3Hz)
     6 1
        (1 H, t, J = 8. 5 H z),
(1 H, d d, J = 1. 1 H z, 10 H z),
 7.
     85 (1H,
  9.
     00 (1H,
              s)
Reference Example 6
                     R 2 :- C H < C H 3
 R ! : 8 - O C H 3 \
 R3: H \ n=1
NMR (CDC 23)
                δppm;
     0.4 (3 H, t, J = 7.5 Hz), 1.
           J = 6.6 Hz), 1.65 (2 H, q,
        5 Hz), 4. 10 (3 H, s), 4. 10-
     30 (1H, m) 6. 22 (1H, brs)
        (1H.
              d, J = 7.8 Hz),
    1 4
 7.
        (1 \text{ H}, t, J = 7.8 \text{ Hz})
     5 8
 7.
    79 (1H,
               dd, J = 1, 1 Hz, 8, 6 Hz)
    94 (1H,
               s )
```

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Reference Example 7
        R^1:8-OCH_3, R^2:-CH_2C\equiv CH,
        R3:H n=1
       NMR (CDC l3) δppm;
         2. 34 (1H, t, J=2.6Hz)
           10(3H, s), 4.35(2H, dd, J =
           6 Hz, 6 Hz) 、6. 76 (1 H, brs) 、
        7. 16 (1H, d, J = 7Hz)
                     t, J = 8.6 Hz
           60 (1H.
         7.80(1H,
                      dd, J = 1, 1 Hz, 8 Hz)
                      s)
            98 (1H,
15
       Reference Example 8
         R^{1}:8-OCH_{3}, R^{2}:-CH_{2}CH_{2}CH_{2}OH_{3}
        R3:H, n=1
20
       NMR (CDC l3) δppm;
         1. 87 (2H, q, J = 5. 5Hz), 2. 68
         (1H, brs), 3. 70 (2H, q, J=6.1)
        Hz) 3. 82 (2H, t, J = 5. 7Hz).
25
         4. 08 (3H, s) \ 7. 10 (1H, brs) 
7. 15 (1H, d, J=7. 7Hz) \ 7. 59
         (1 \, \dot{H}, \ t, \ J = 7.8 \, H \, z), 7.80 (1 H, dd, J = 1.1 \, H \, z, 8.4 H z)
30
         8. 95 (1H,
                      s)
       Reference Example 9
        R^1 : 8 - F
                          R^2 := CH_2 CH = CH_2
35
        R^3 : H = 1
       NMR (CDC ℓ3) δppm;
         4. 10-4. 30 (2 H, m), 5. 20-5. 50
         (2 H, m), 5. 58-6. 20 (1 H, m),
         6. 60 (1H, brs), 7. 40-7. 80 (2H,
        m) , 8. 00-8. 20 (1 H, m)
         8. 99 (1H, s)
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Reference Example 10
 R^1: 8-OCH_3, R^2: \longrightarrow
 R^3:H n=1
NMR (CDC l3) δppm;
    30-1.00(4H, m), 2.90-3.10
  (1H, m), 4. 09 (3H, s), 6. 58 (1H,
 brs), 7. 13 (1H, d, J=7. 7Hz),
        (1 H, t, J = 7.9 Hz)
    77(1H, d, J=8.5Hz)
    92 (1H,
             s)
Reference Example 11
 R1:8-CH3,
                 R^2 :-CH_2 CH = CH_2
 R3: H \ n = 1
NMR (CDC 2 3)
               δppm;
    81(3H, s), 4.18(2H, t, J =
    5 H z) \sim 5. 10-5. 40 (2 H, m)
    90-6. 10 (1H, m), 6. 60 (1H,
 brs), 7. 50-7. 70 (2H, m),
    25 (1 H, d, J = 6.7 Hz)
    20 (1H.
             s)
Reference Example 12
 R^{1} : 8 - OC_{2} H_{5} \setminus R^{2} :-CH_{2} CH = CH_{2} \setminus
 R^3 : H , n = 1
NMR (CDC & 3) Sppm;
 1. 60 (3H, t, J = 5. 6Hz),
    10-4.30 (2H, m), 4.30 (2H, q,
 J = 5.6 Hz), 5.20-5.40(2 H, m),
    90-6. 10 (1H, m), 6. 88 (1H,
 brs),
         7. 10 (1H, d, J = 6.2 Hz)
 7. 52 (1 H, t, J = 6.4 Hz)
 7. 72 (1H, t, J = 6, 9Hz)
 8. 92 (1H, s)
```

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Reference Example:13
        R^{1}: 7 - C \ell, 8 - O C H_{3}
        R^2 :-CH_2CH_2CH_2
                               R3:H, n=2
5
       NMR (CDC l<sub>3</sub>) δppm:
        4. 15 (3H, s), 4. 10-4. 30 (2H, m)
            20-5.50(2H, m)
        5. 80-6. 10(1H, m)
10
         7. 64 (1H, d, J=9. 1Hz),
           94 (1H, d, J=9.1Hz)
         9. 01 (1H, s)
15
       Reference Example 14
        R<sup>1</sup>:5-CH<sub>3</sub>, 8-OCH<sub>3</sub>,
                              R3:H, n=2
        R^2 :-CH_2 CH = CH_2
       NMR (CDC l3) δ,ppm;
20
        2.88(3H, s), 4.04(3H, s),
        4. 18 (2H, t, J = 5. 6Hz),
        5. 30-5. 50(2H, m)
        5. 90-6. 10 (1H, m) \ 6. 54 (1H,
25
        brs), 6. 97 (1H, d, J = 8.1 Hz),
        7. 29 (1H, d, J = 8.4 Hz)
           75 (1H, s)
30
       Reference Example 15
        R^{+}: 8 - SCH_{3} \ \ \ \ \ R^{2}: -CH_{2}CH = CH_{2}
        R^3 : H \setminus n = 1
       NMR (CDC ℓ3) δppm;
        2. 57 (3H, s) 4. 10-4. 20 (2H, m)
35
           20-5. 40 (2H, m), 5. 90-6. 10
        (1H, m), 6. 48 (1H, brs),
        7. 45 (1H, d, J = 6, OHz)
        7. 60 (1 H, t, J = 6.0 Hz)
an
        7. 96 (1H, dd, J=1. 1Hz, 6. 7Hz)
        8. 98 (1H,
                     s )
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Reference Example 16
        R^{1} : 8 - C_{2} H_{5}, R^{2} :- CH_{2} CH = CH_{2}
5
        R3:H, n=1
       NMR (CDC & 3)
                        δppm;
        1. 36(3H, t, J=7.5Hz), 3. 29
         (2 H, q, J = 7.5 Hz), 4. 10-4. 30
10
         (2H, m), 5. 20-5. 40(2H, m),
        5. 90-6. 10(1H, m), 6.43(1H, m)
        brs), 7. 60-7. 70 (2H, m),
           15 (1H, dd, J = 2, 0Hz,
           04 (1H.
15
                     s)
      Reference Example 17
        R1:8-CH2OCOCH3
        R^2 :-CH_2CH=CH_2
                              R^3 : H \cdot n = 1
      NMR (CDC & 3)
                      δppm;
20
           16 (3H, s), 4. 16-4. 22 (2H, m)
           22-5. 40 (2H, m), 5. 82 (2H, s)
           90-6.06(1H, m), 6.40(1H,
        5.
                7. 69 (1 H, t, J = 7.
        brs)
                                      2 H z ) 、
25
               (1 H, d, J = 7.
           8 7
                              2 H z ) 、
           29 (1H.
                     dd, J = 1, 1 Hz, 8, 4 Hz)
           06 (1H.
                     s)
       Reference Example 18
30
        R^1: 8-CH-CH_3 \setminus R^2:-CH_2 CH=CH_2 \setminus
                           R3:H n=1
                OCOCH3
      NMR (CDC 2 3)
                      δppm;
35
        1. 64 (3H, d, J = 6. 6Hz), 2.
         (3 H, s), 4. 17 (2 H, t, J = 5.7 Hz)
        5. 21-5. 39(2H, m), 5. 88-6. 08
        (1H, m) \setminus 6.41 (1H, brs) \setminus 7.
40
         (1 H, q, J=6.6 Hz), 7.68 (1 H, t,
        J = 8.4 Hz), 7.86 (1 H, d, J = 6.
                 24 (1H, dd, J=1. 4Hz,
        8. 4 Hz) \ 9. 03 (1 H.
```

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Reference Example 19
              8 - CH < CH_3 \setminus R^2 := CH_2 CH = CH_2 \setminus
5
                  n = 1
            : H 、
       NMR (CDC 2 3)
                        бррт;
            37 (3H, d, J=6.9Hz), 4.17-
         4. 22 (2H, m), 4. 32 (2H, q, J =
10
         6. 9 \text{ Hz}) 5. 22-5. 40(2 \text{ H, m})
            90-6.06(1H, m), 6.36(1H,
                 7. 62-7. 74(2H, m)
            17(1H, dd, J=1.9Hz, 7.9Hz)
15
            07 (1H,
                       s)
       Reference Example 20
         R1:8-0CH3, R2:-C2H5,
20
         R3: H \ n=1
       NMR (CDC 2 3)
                          \delta ppm;
            33(3H, t, J = 7.3Hz), 3.
        (2 H, q, J = 7.3 Hz), 4.10 (3 H, s)
            36 (1H, brs), 7. 15 (1H, d, J=
25
         7. 5 \text{ Hz}), 7. 60 (1 \text{ H}, \text{ t}, \text{ J} = 7. 9 \text{ Hz})
         7. 82 (1H, d, J = 8.6 Hz)
         8. 97 (1H.
30
       Reference Example 21
        R^{1} : 8 - C_{2} H_{5}
                             R2 :- C2 H5
         R^3 : H \setminus n = 1
       NMR (CDC & 3)
                         \delta ppm;
35
         1. 31(3H, t, J=7.3Hz), 1. 35
         (3 H, t, J = 7.5 Hz), 3.29(2 H, q,
               5 \text{ Hz}), 3. 5 \text{ 8} (2 H, q, J = 7.
               6. 34 (1H, brs) 7. 55-
40
        7. 67(2H, m), 8. 13(1H, dd, J =
        1. 9 Hz, 7. 9 Hz), 9. 00 (1 H, s)
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Reference Example 22
        R1:8-0CH3
                          R<sup>2</sup>:-CH<sub>2</sub>CH<sub>2</sub>CH<sub>3</sub>
5
        R^3:H \setminus n=1
      NMR (CDC l3) δppm;
        1. 0.5 (3 H, t, J = 7.5 Hz), 1. 6.6 -
           77 (2H, m) \ 3. 51 (2H, q,
        1.
10
        6 Hz), 4. 10 (3 H, s), 6. 39 (1 H,
                    15 (1H, d, J=6, 8Hz)
           60 (1H, t, J = 7.9Hz)
        7. 82 (1 H, dd, J = 1, 1 Hz, 8, 6 Hz)
15
                      s )
          97 (1H,
      Reference Example 23
        R1:8-CF3
                            R^2 :-CH_2 CH = CH_2
20
        R^3 : H \setminus n = 1
      NMR (CDC 23)
                        δppm;
        4. 13-4. 19 (2H, m), 5. 21-5. 38
25
        (2 \text{ H, m}) 5.87-6.06(1 \text{ H, m}) 6.47(1 \text{ H, brs}) 7.75(1 \text{ H, t, J} =
          9 \text{ Hz}), 8. 18 (1 H, d, J = 7. 3 \text{ Hz})
           51 (1H, d, J=8.6Hz)
30
           12 (1H.
                     s)
      Reference Example 24
        R^1:8-C\ell
                            R^2:-CH<sub>2</sub>CH=CH<sub>2</sub>
35
        R^3 : H, n = 1
      NMR (CDC l 3) δppm;
        4. 15-4. 22 (2H, m), 5. 23-5. 40
        (2H, m), 5. 90-6. 09(1H, m),
40
        6. 45 (1H, brs), 7. 61 (1H, dd,
        J = 7.6 Hz, 8.5 Hz)
                                  7. 94 (1H,
        dd, J = 1. 3Hz, 7. 6Hz), 8. 22(1H,
        dd, J = 1. 3Hz, 8. 5Hz)
45
        9. 11 (1H, s)
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Reference Example 25
        R1:8-C2 H5
                         R<sup>2</sup>:-CH<sub>2</sub>CH<sub>2</sub>CH<sub>3</sub>
5
       R^3:H, n=1
      NMR (CDC l3) δppm;
           0.3 (3 H, t, J = 7.4 Hz), 1.
        (3 \text{ H}, t, J = 7.5 \text{ Hz}), 1.61-1.
10
        (2 \text{ H. m}), 3. 26 (2 \text{ H, q, J} = 7.5 \text{ Hz})
           50 (2 H, q, J = 5.9 Hz), 6.
        (1 H, brs) \ 7. 55-7. 67 (2 H, m) \
        8. 12 (1H, dd, J=2, 0Hz, 7, 9Hz)
15
           00 (1H, s)
      Reference Example 26
       R1:8-CH3
                           R<sup>2</sup>:-CH<sub>2</sub>CH<sub>2</sub>CH<sub>3</sub>\
20
       R^3:H, n=1
      NMR (CDC 2 3)
                        δppm;
           09 (3H, t, J = 7.4Hz)
        1.
                                       1.
           8 1
              (2H, m), 2.86(3H, s),
25
           51(2H, q, J=5.9Hz), 7.60-
           73 (2H, m) 8. 21 (1H, d.
           1 Hz) 、8. 98 (1 H, s)
30
      Reference Example 27
       R^{1}: 8-C_{2}H_{5}
                          R^2 :-CH_2 C = CH_2
       R^3 : H \setminus n = 1
                                      СНз
35
      NMR (CDC l 3) δppm:
       1. 36(3H, t, J=7.5Hz), 1. 85
        (3 H, s), 3. 29 (2 H, q, J = 7.5 Hz),
           10 (2 H, d, J = 6.0 Hz), 4.94
an
        (1H, s), 5. 01 (1H, s), 6. 53 (1H,
       brs), 7. 57-7. 68 (2H, m),
       8. 15 (1H, dd, J = 2Hz, 7. 9Hz)
       9.03(1H, s)
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Reference Example 28
       R1:8-0CH3, R2:-CH2
       R^3 : H \setminus n = 1
     NMR (CDC ℓ3) δppm;
          0.6 (3 H, s), 6.23 (2 H, d, J =
          6 Hz), 6. 75 (1 H, brs), 7.
10
                 J = 6.9 Hz), 7. 30-7. 44
        (1 H, d,
        (5H, m), 7.57 (1H, t, J=8.5Hz)
7.78 (1H, dd, J=1.1Hz, 8.6Hz)
          98 (1H, s)
15
     Reference Example 29
       R1:8-OCH3 R2:-CH3 R3:H.
20
     NMR (CDC l3) δppm;
       3. 11 (3H, d, J = 3. 9Hz) \sim 6. 59
              b r s) 7.14 (1H, d, J = 7.8)
              7. 57 (1 H, t, J = 8.5 Hz)
       Hz)
25
       7. 77
              (1 \text{ H}, d, J = 8.6 \text{ Hz})
          92 (1H,
                    s )
      Reference Example 30
                               . C H 3
30
       R1:8-C2 H5
       R^3 : H, n = 1
     NMR (CDC l<sub>3</sub>) δppm;
35
       1. 38 (3H, t, J = 7. 5Hz)
        (3 \text{ H, s}), 3.32(2 \text{ H, q, J} = 7.
       7. 10-7. 33(4H, m), 7. 60-7. 72
        (1H, m), 7.89 (1H, brs),
40
          0.4 (1 H, d, J = 7.6 Hz)
          19 (1H, d,
                        J = 7.8 Hz
          17 (1H,
                    s)
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Reference Example 31
      R1:8-C2H5 R2:-CH3 R3:H.
5
                                    n = 1
     NMR (CDC l3) δppm;
         35 (3H, t, J = 7.5Hz)
         0.9 (3 H, d, J = 4.9 Hz)
10
                     J = 7.5 Hz)
         28 (2H, q,
         42 (1H, brs),
         55-7.67(2H, m)
      7.
         12 (1H, dd, J=1.9Hz, 7.9Hz)
15
         01 (1H, s)
     Reference Example 32
      R^1: 8-OCH_3 \setminus R^2: H \setminus R^3: H, n=1
20
     NMR (CDC l3) δppm;
         11 (3H, s), 7.21 (1H, d, J =
         3 Hz), 7. 38 (1 H, brs),
25
         66 (1 H, t, J = 8.4 Hz)
         77 (1H, brs),
         88 (1H,
                  d, J = 7.7 Hz)
      7.
         93 (1H,
                  s )
30
     Reference Example 33
      R1:8-C2H5, R2:-CH2CF3
      R3: H \ n=1
35
     NMR (CDC l3) δppm;
         36(3H, t, J=7.5Hz)
       1.
         29 (2H, t, J = 7.5Hz)
         12-4. 29 (2H, m),
an
         58-7.70(2H, m),
         14 (1H, dd, J=1.9Hz, 8.0Hz)
         02 (1H, s)
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Reference Example 34
       R^{1}: 8-OCH_{3}, R^{2}:-CH_{2}C=CH_{2}
5
       R3:H , n=1
                                  CH<sub>3</sub>
     NMR (CDC 2 3)
                       δppm;
          86 (3H, s), 4. 10 (3H, s),
10
       4.11(2H, d, J=5.1Hz)
          95 (1H, s), 5. 02 (1H, s),
          56 (1H, brs), 7. 15 (1H, d, J=
          0 \text{ Hz}), 7. 59 (1 H, t, J = 8. 5 Hz)
15
          80 (1 \text{H}, dd, J=1.1 \text{Hz}, 8.6 \text{Hz})
          99 (1H,
                   s)
      Reference Example 35
20
       R1:8-0CH3, R2:-CH2CF3,
       R3: H \ n=1
     NMR (CDC & 3) δppm;
       4. 08 (3H, s),
25
          13-4.30(2H, m)
                    d, J = 7. 7 H z),
       7.
          12 (1H,
          15 (1H,
                    brs)、
                    t, J = 8.5 Hz
          54 (1H,
30
       7.
          70 (1 H, d, J = 8.5 Hz)
          85 (1H,
                    s)
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## Reference Example 36

R': 8-OCH3 \

 $R^2 : -CH_2 -$ 

 $R^{3}:H, n=1$ 

mp. 184 - 186 °C

solvent for recrystallization: ethyl acetate-n-hexane shape of crystals: colorless needle-like crystals form: free

## Reference Example 37

R1:8-0CH3.

R 2 : - C H 2

 $R^{a}:H, n=1$ 

mp. 152 - 153 ℃

solvent for recrystallization: ethyl acetate shape of crystals: colorless needle-like crystals form: free

## Reference Example 38

 $R_3^+:H$ 

 $R^2 : -CH_2 CH = CH_2$ 

mp. 181 - 184 °C

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale brown powdered form: free

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Reference Example 39

R1 . 8 - O C H1 .

R2 :- CH2 CH2 F

R3 : H , n = 1

mp. 139 - 141 °C

solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: brown powdered

form: free

Reference Example 40

R1:8-CH.

R2 :- CH2

 $R^{\circ}:H, n=1$ 

mp. 151.5 - 153 ℃

solvent for recrystallization: ethyl acetate shape of crystals: colorless needle-like crystals

form: free

Reference Example 41

R2 :- CH2 CH2 OH

 $R^{1} : 8 - OCH_{3}$ ,  $R^{2} : H$ , n = 1

mp. 190 - 192 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: white powdered form: free

101.... 1100

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### Examaple 1

0.3 G of N-(2-propeny)-4-chloro-9-methoxyquinoline-3-carboxamide and 0.26 g of o-ethylaniline were dissolved in 20 mt of dioxane, and the reaction mixture was refluxed for five hours. After dioxane was distilled off, the residue was recrystallized from ethanol and n-hexane to give 0.2 g of N-(2-propeny)-4-([2-ethylphenyl)amino)-9-methoxyquinoline-3-carboxamide hydrochloride in the form of yellow powder. mp. 222 to 223° C (docomoseo)

In the same manner as in Example 1, there were prepared the compounds shown in Table 2 with the use of suitable starting materials.

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Table 2

$$(R^{\perp}) \ n \longrightarrow N + R^{4} \longrightarrow R^{2}$$

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R3:H, R4:

mp. 168 - 171 ℃

solvent for recrystallization: ethyl acetat-n-hexane shape of crystals: white powdered

form: 1/4 hydrate

Example 3

$$R^{+}: 8-OCH_3$$
,  $R^{2}: CH_2=CHCH_2$ ,  $CH_3$ 

mp. 231 - 232 °C (decomposed) solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered form: hydrochloride

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$$R^{1} : 8 - OCH_{3}$$
 ,  $R^{2} : CH_{2} = CHCH_{2}$  -

F

mp. 232 - 233 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow powdered

form: hydrochloride

## Example 5

$$R^{1} : 8 - OCH_{3}$$
 ,  $R^{2} : CH_{2} = CHCH_{2}$  - ,

ОСНз

mp. 257.5 - 258.5 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow powdered

form: hydrochloride . 1/4 hydrate

# Example 6

CH:

mp. 192 - 193 ℃

solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: free

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$$R^{1} : 8 - OCH_{3}$$
,  $R^{2} : CH_{2} = CHCH_{2}$  -

mp. 215 - 216 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: pale yellow powdered

form: hydrochloride

# Example 8

$$R^{1} : 8 - OCH_{3}$$
,  $R^{2} : CH_{2} = CHCH_{2} -$ 

solvent for recrystallization: ethanol-ethyl acetate shape of crystals: yellow powdered

form: free

## Example 9

$$R^{1}$$
: 8 - 0 C H<sub>3</sub> ,  $R^{2}$ : C H<sub>2</sub> = C H C H<sub>2</sub> - ,

$$R^3 : H, \qquad R^4 : CH_3 \longrightarrow n=1$$

mp. 204 - 205  $^{\circ}\mathrm{C}$ 

solvent for recrystallization: ethyl acetate-n-hexane shape of crystals: pale yellow powdered

form: free

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# Example 10 $R^{1}: 8-OCH_{3}$ , $R^{2}: CH_{2}=CHCH_{2}-$ 5 $R^3 : CH_2 = CHCH_2 - R^4 :$ 10 mp. 182 - 183 °C (decomposed) solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow powdered 15 form: hydrochloride . 1 hydrate Example 11 $R^{1}: 8-OCH_{3} \times R^{2}: CH_{3} O(CH_{2})_{2}-$ 20 25 mp. 206 - 207 °C solvent for recrystallization: ethanol-ethyl acetate-n-hexane 30 shape of crystals: white powdered form: free Example 12 35 $R^{1}: 8-OCH_{3}$ , $R^{2}: CH \equiv CCH_{2}-$ 40 mp. 237 - 238 °C (decomposed) solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow powdered 45

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form: hydrochloride . 1/2 hydrate

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# Example 13 $R^1: H \setminus R^2: CH_2 = CHCH_2 -$ 5 $R^3:H$ , $R^4:$ n=110 mp. 283 - 285 °C solvent for recrystallization: ethanol-ethyl acetate shape of crystals: pale vellow powdered 15 form: hydrochloride Example 14 $R^{1}: 8-OCH_{3}, R^{2}: C_{2}H_{5}CH_{-}$ 20 СНз 25 mp. 252.5 - 253.5 °C (decomposed) solvent for recrystallization: ethanol-ethyl acetate 30 shape of crystals: pale vellow powdered form: hydrate Example 15 35 $R^1 : 8 - OCH_3$ , $R^2 : HO(CH_2)_3 -$ 40 mp. 182 - 184 °C solvent for recrystallization: ethanol-ethyl acetate-n-hexane

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shape of crystals: pale yellow powdered

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form: free

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$$R^{1}: 8-F$$
,  $R^{2}: CH_{2} = CHCH_{2}$ ,

$$R^3 : H, \qquad R^4 : \qquad \qquad n = 1$$

mp. 236.5 - 237.5 °C

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: brown needle-like crystals

form: free

## Example 17

$$R^1:8-OCH_3$$
,  $R^2:$ 

mp. 272 - 273 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate

shape of crystals: pale yellow powdered

form: hydrochloride

# Example 18 .

$$R^{1} : 8 - OC_{2}H_{5}, R^{2} : CH_{2} = CHCH_{2} -$$

mp 177 - 178 °C

solvent for recrystallization: ethyl acetate-n-hexane shape of crystals: pale brown needle-like crystals

form: free

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# Example 19 $R^{1}: 7-C\ell$ . $8-OCH_{3}$ . 5 $R^2 : CH_2 = CHCH_2 - CH_3$ R3: H. 10 mp. 215 - 216 °C solvent for recrystallization: ethyl acetate-n-hexane shape of crystals: white powdered 15 form: free Example 20 R1:5-CHa, 8-OCHa, 20 $R^2:CH_2=CHCH_2-$ CH<sub>3</sub> R3: H. 25 mp. 250 - 251 °C (decomposed) solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: pale yellow powdered 30 form: hydrochloride Example 21 $R^{1}: 8 - SCH_{3}$ , $R^{2}: CH_{2} = CHCH_{2} - CHCH_{3}$ 35 CH<sub>3</sub>

R3:H\ R4: (

mp. 263.5 - 265 °C (decomposed)
solvent for recrystallization: ethanol
shape of crystals: yellow powdered

form: hydrochloride

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# Example 22 $R^{1}: 8 - OCH_{3}$ , $R^{2}: CH_{2} = CHCH_{2} -$ 5 S C H a 10 mp. 242 - 243 °C (decomposed) solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow powdered 15 form: hydrochloride Example 23 $R^1:8-OCH_3$ , $R^2:CH_2=CHCH_2-$ 20 CH (CH3) 2 25 mp. 228 - 229 °C (decomposed) solvent for recrystallization: ethanol-ethyl acetate shape of crystals: pale yellow powdered 30 form: hydrochloride Example 24 $R^1 : 8 - OCH_3$ , $R^2 : CH_2 = CHCH_2 - CHCH_2$ 35 O C 2 H 5 R3: H. 40 mp. 216 - 218 °C (decomposed) solvent for recrystallization: ethanol-ethyl acetate

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shape of crystals: yellow powdered

form: hydrochloride

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# Example 25 $R^{1}: 8-OCH_{3}, R^{2}: CH \equiv CCH_{2}-$ 5 10 mp. 218 - 220 °C solvent for recrystallization: ethyl acetate-n-hexane shape of crystals: pale vellow powdered 15 form: free Example 26 $R^1: 8-OCH_3$ , $R^2: CH_2=CHCH_2-$ 20 COCHa 25 mp. 204 - 206 °C (decomposed) solvent for recrystallization: ethanol-ethyl acetate shape of crystals: pale yellow powdered 30 form: hydrochloride Example 27 R1:8-0CH3 35 $R^2: CH_2 = CHCH_2$ mp. 225 - 226.5 °C (decomposed)

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solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride

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Example 28  $R^{1}: 8-OCH_{3}$ ,  $R^{2}: CH_{2}=CHCH_{2}-$ 5 10 mp. 245 - 246 °C (decomposed) solvent for recrystallization: ethanol-ethyl acetate shape of crystals: pale yellow powdered 15 form: hydrochloride . 1 hydrate Example 29  $R^{1}: 8-OCH_{3}, R^{2}: CH_{2}=CHCH_{2}-$ 20 25 mp. 229.5 - 230.5 °C (decomposed) solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: pale yellow powdered 30 form: hydrochloride Example 30  $R^{1}: 8-OCH_{3} \setminus R^{2}: CH_{2}=CHCH_{2}$ 35 SC2 H5 40 mp. 246.5 - 247.5 °C (decomposed) solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride . 1/4 hydrate

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# Example 31 R1:8-OCH3 R2: 5 10 mp. 251 - 252 °C (decomposed) solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: pale yellow powdered 15 form: hydrochloride Example 32 $R^{1}: 8-OCH_{3} \times R^{2}: CH_{2}=CHCH_{2}-x$ 20 C 2 H 5 25 mp. 194 - 196 °C (decomposed) solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: pale yellow powdered 30 form: hydrochloride . 1 hydrate Example 33 35 $R^1 : 8 - 0 C H_3$ , $R^2 : C H_2 = C H C H_2 -$ 40 mp. 190 - 192 °C (decomposed)

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solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride

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$$R^{1} : 8 - OCH_{3}$$
,  $R^{2} : CH_{2} = CHCH_{2}$ ,

$$R^3:H$$
,  $R^4:$ 

mp. 207 - 209 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: pale yellow powdered

form: hydrochloride

# Example 35 .

$$R^1 : 8 - OCH_3$$
,  $R^2 : CH_2 = CHCH_2 -$ 

mp. 238.8 - 239.5 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: pale yellow powdered form: hydrochloride

# Example 36

$$R^{1} : 8 - OCH_{3}$$
,  $R^{2} : CH_{2} = CHCH_{2} -$ 

mp. 206 - 207 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride

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$$R^1 : 8 - OCH_3$$
,  $R^2 : CH_2 = CHCH_2 -$ 

$$SCH_2CH=CH_2$$

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: pale vellow granular

form: hydrochloride

## Example 38

$$R^{1} : 8 - OCH_{3}$$
,  $R^{2} : CH_{2} = CHCH_{2} -$ ,  $CH_{2} CH_{3}$ 

mp. 232.5 - 233.5 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: pale yellow powdered

form: hydrochloride . -1/3 hydrate

## Example 39

$$R^{\,1}$$
 :  $8-OCH_{\,3}$  ,  $R^{\,2}$  :  $CH_{\,2}=CHCH_{\,2}$  -,

$$R^3:H$$
,  $R^4:$ 

mp. 187 - 189 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: pale yellow powdered

form: hydrochloride

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$$R^2 : CH_2 = CHCH_2 - R^4 : R^3 : H$$

mp. 249.5 - 250.5 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: colorless needle-like crystals

form: free

### Example 41

$$R^{1} : 8 - OCH_{3}$$
,  $R^{2} : CH_{2} = CHCH_{2}$ ,

mp. 175 - 176 °C

solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: pale yellow scaly form: free

## Example 42

$$R^{1} : 8 - OCH_{3}$$

$$R^{1}: 8-OCH_{3}$$
,  
 $R^{2}: CH_{2} = CHCH_{2} -$ ,  
 $R^{4}:$ 

СНз

R3: H, n=1

mp. 203 - 204 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered

form: hydrochloride

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R 1 : 8 - O C H 3 \

$$R^2 : CH_2 = CHCH_2 - R^4 : R^5 = 1$$

R3:H.

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mp. 256 - 257 °C (decomposed)

solvent for recrystallization: ethanol shape of crystals: pale yellow powdered

form: hydrochloride

### Example 44

20 R1:8-OCH3.

$$R^2:CH_2=CHCH_2-$$
,  $R^4:$ 

25 R 3 : H \

mp. 236 - 237 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: brown powdered

form: hydrochloride

## Example 45

 $R^{1}$  :  $8 - OCH_{3}$  ,  $R^{2}$  :  $CH_{2} = CHCH_{2}$  -,

$$CH_2 = C - CH_3$$

R<sup>3</sup>:H, R<sup>4</sup>:

mp. 230 - 231 °C (decomposed) solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride.

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 $R^{1}: 8-OCH_{3}$ ,  $R^{2}: CH_{2}=CHCH_{2}-$ 

CH, CH, OH

mp. 163 - 165 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: pale brown needle-like crystals

form: hydrochloride

# Example 47

$$R^{1}: 8-OCH_{3}$$
,  $R^{2}: CH_{2}=CHCH_{2}-$ ,  $R^{4}:$ 

R3 : H,

mp. 264 - 265 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate

shape of crystals: vellow powdered

form: hydrochloride

# Example 48

 $R^{1}: 8-OCH_{3}$ ,  $R^{2}: CH_{2} = CHCH_{2} - CHCH_{3}$ 

CH<sub>3</sub> CH<sub>3</sub> R3:H, R4:

mp. 222 - 224 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered form: hydrochloride . 1/2 hydrate

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 $R^{1}: 8-OCH_{3}$ ,  $R^{2}: CH_{2}=CHCH_{2}$ -,

mp. 138 - 140 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellowy brown powdered form: hydrochloride, 1 hydrate

### Example 50

 $R^{1}: 8-OCH_{3} \setminus R^{2}: CH_{2}=CHCH_{2}-$ 

$$C \ell \subset C \ell$$

mp. 242 - 243.5 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow powdered

form: hydrochloride

### Example 51

R1:8-0CH3

 $R^2 : CH_2 = CHCH_2 - R_4 :$ 

R3: H \ n=1 mp. 221 - 222 °C (decomposed)

solvent for recrystallization: ethyl acetate

shape of crystals: brown granular

form: hydrochloride

Example 52  $R^{1}: 8-OCH_{3} \setminus R^{2}: CH_{2}=CHCH_{2}-$ 5 CH<sub>2</sub> CH<sub>2</sub> OCOCH<sub>3</sub>  $R^3: H, \qquad R^4: \qquad \qquad n=1$ 10 mp. 160 - 161 °C solvent for recrystallization: ethyl acetate-n-hexane shape of crystals: pale yellow powdered 15 form: free Example 53  $R^{1}: 8-CH_{3}$ ,  $R^{2}: CH_{2}=CHCH_{2}-$ 20 C 2 H 5 25 mp. 149 - 150 ℃ solvent for recrystallization: ethyl acetate-n-hexane shape of crystals: colorless needle-like crystals 30 form: free Example 54  $R^{1}: 8-OCH_{3}, R^{2}: CH_{2}=CHCH_{2}-$ 35 (CH2) 3 CH3 40 mp. 208 - 209 °C (decomposed) solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow powdered form: hydrochloride 45

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$$R^1 : 8 - C_2 H_5$$
,  $R^2 : CH_2 = CHCH_2 -$ 

$$R^3 : H, \qquad R^4 : \qquad \qquad n = 1$$

mp. 117 - 118 °C

solvent for recrystallization: ethyl acetate-n-hexane shape of crystals: yellow needle-like crystals

form: free

## Example 56

$$R^{1} : 8 - C_{2} H_{5}$$
,  $R^{2} : CH_{2} = CHCH_{2} -$ 

mp. 176 - 178 °C

solvent for recrystallization: ethyl acetate shape of crystals: pale yellow powdered

form: hydrochloride

# Example 57

$$R^{\scriptscriptstyle \parallel}$$
 :  $8 - C_{\scriptscriptstyle 2}$   $H_{\scriptscriptstyle 5}$  ,  $R^{\scriptscriptstyle 2}$  :  $CH_{\scriptscriptstyle 2}$  =  $CHCH_{\scriptscriptstyle 2}$  -

$$R^3 : H \setminus R^4 : \qquad n =$$

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: pale yellow powdered

form: hydrochloride

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$$R^{1} : 8 - C H_{3}$$
,  $R^{2} : C H_{2} = C H C H_{2} -$ 

mp. 252.5 - 254.5 °C

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: pale yellow powdered

form: hydrochloride

Example 59

$$R^{1}$$
 :  $8 - C H_{3}$   $\times$   $R^{2}$  :  $C H_{2} = C H C H_{2} - \times$ 

mp. 234 - 235 °C

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: pale vellow powdered

form: hydrochloride

Example 60

$$R^{1}: 8-CH_{2} OCOCH_{3},$$
  $C_{2}H_{5}$   $R^{2}: CH_{2}=CHCH_{2}-,$   $R^{4}:$ 

R3:H.

mp. 114 - 115 ℃

solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: free

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 $R^{\dagger}: 8 - CH_2OH_{\bullet}$ 

$$R^2 : CH_2 = CHCH_2 - R^4 : R^4 :$$

R3:H.

mp. 151 - 152 °C

solvent for recrystallization: ethyl acetate-n-hexane

. shape of crystals: pale yellow powdered

form: free

## Example 62

R!:8-CH2 OH,

$$R^2 : CH_2 = CHCH_2 - R^4 :$$

25 R 3 : H \

mp. 179 - 181 ℃

solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: free

### Example 63

 $R^{1} : 8 - OCH_{3} \setminus R^{2} : CH_{2} = CHCH_{2} -$ 

CH3

mp. 223.5 - 224 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered

form: hydrochloride

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8 - C H C H 3 \

 $\begin{array}{c}
0 \text{ H} \\
\text{R}^2 : \text{CH}_2 = \text{CHCH}_2 - \text{, R}^4 : \\
\end{array}$ 

R3: H.

mp. 131 - 132 °C

solvent for recrystallization: ethyl acetate-n-hexane shape of crystals: pale yellow powdered form: free

### Example 65

R1:8-CH(CH3)2

 $R^2 : CH_2 = CHCH_2 - R^4 : 6$ 

R3 : H.

mp. 228 - 230 °C

solvent for recrystallization: ethyl acetate -n-hexane

shape of crystals: vellow granular

form: hydrochloride, 1/2 hydrate

### Example 66

R1:8-C2H5 R2:CH2=CHCH2-

R3 : H. mp. 220 - 223 °C

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride

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 $R^{1} : 8 - O C H_{3}$ ,  $R^{2} : C H_{2} = C H C H_{2} -$ 

СНз

R<sup>3</sup>:H, R<sup>4</sup>:CH<sub>3</sub>COO , n=

mp. 238 - 239 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow powdered

form: hydrochloride

# Example 68

 $R^{\perp}$ : 8 - O C H<sub>3</sub> ,  $R^{2}$ : C H<sub>2</sub> = C H C H<sub>2</sub> -

\_CH₃

 $R^3:H$ ,  $R^4:HO$ , n=1

mp. 241.5 - 242.5 ℃

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

### Example 69

 $R^{1} : 8 - C_{2} H_{5}$ ,  $R^{2} : CH_{2} = CHCH_{2} -$ 

R<sup>3</sup>: H, R<sup>4</sup>: CH<sub>3</sub> COO- , n=

mp. 220 - 221 °C
solvent for recrystallization: ethanol-ethyl acetate-n-hexane
shape of crystals: pale yellow powdered

form: hydrochloride

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 $R^1:8-OCH_3$ ,  $R^2:CH_2=CHCH_2-$ 

R 3 : H . R 4 : H O- . n = 1

mp. 254 - 255 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate

shape of crystals: brown powder

form: hydrochloride

# Example 71

R1:8-OCH3 R2:C2H5-

 $\begin{array}{c} & & \text{C}_2 \text{ H}_5 \\ \text{R}_3 : \text{H}, & & \text{R}_4 : & & & \\ \end{array}$ 

mp. 234 - 235 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: pale yellow powdered

form: hydrochloride

# Example 72

R1:8-C2 H5 R2:C2 H5-

 $R^3:H$ ,  $R^4:$   $R^4:$  n=1

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale brown powdered form: hydrochloride

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# Example 73 $R^{1}: 8-OCH_{3}, R^{2}: C_{2}H_{5}-$ 5 10 mp. 254.5 - 255.5 °C (decomposed) solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: pale yellow powdered 15 form: hydrochloride Example 74 $R^1 : 8 - C_2 H_5$ , $R^2 : CH_2 = CHCH_2 -$ 20 CH<sub>3</sub> R⁴ : HO-{ 25 mp. 186 - 187 °C solvent for recrystallization: ethyl acetate-n-hexane shape of crystals: vellow granular 30 form: free Example 75 35 $R^1: 8-OCH_3 \setminus R^2: CH_3 (CH_2)_2$ R3 : H. 40 mp. 91 - 93 ℃ solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow powdered

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form: hydrochloride

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$$R^{1} : 8 - C_{2} H_{5}$$
,  $R^{2} : CH_{2} = CHCH_{2} -$ ,  $SCH_{2} CH_{2} CH_{3}$ 

mp. 212 - 213 °C

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: vellow scaly

form: hydrochloride

## Example 77

$$R^{1}: 8-C_{2}H_{5}$$
,  $R^{2}: CH_{3}(CH_{2})_{2}-$ 

mp. 223 - 224.5 °C

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: pale yellow powdered

form: hydrochloride

# Example 78

$$R^{1} : 8 - OCH_{3}$$
,  $R^{2} : CH_{3}$  ( $CH_{2}$ ) <sub>2</sub> -

$$R^3 : H, R^4 :$$
mp. 117 - 118 °C (decomposed) ,  $n =$ 

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow needle-like crystals

form: hydrochloride

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$$R^{1} : 8 - C \ell$$
,  $R^{2} : C H_{2} = C H C H_{2} -$ 

mp. 243 - 245 °C

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow powder

form: hydrochloride

## Example 80

$$R^{1} : 8 - CF_{3}$$
,  $R^{2} : CH_{2} = CHCH_{2} -$ 

mp. 155 - 156 °C

solvent for recrystallization: ethyl acetate-n-hexane shape of crystals: pale yellow needle-like crystals form: free

# Example 81

$$R^{1}: 8-C\ell$$
,  $R^{2}: CH_{2}=CHCH_{2}-$ 

R<sup>3</sup>: H, R<sup>4</sup>: n = 1

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow powdered

form: hydrochloride

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$$R^{1}$$
 :  $8 - C F_{3}$ ,  $R^{2}$  :  $C H_{2} = C H C H_{2}$  -

mp. 156.5 - 157.5 ℃

free

solvent for recrystallization: ethyl acetate-n-hexane shape of crystals: pale yellow needle-like crystals

form:

## Example 83

$$R^{1}: 8-CH_{3}, R^{2}: CH_{3} (CH_{2})_{2}-$$

mp. 177 - 179 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride

mp. 190 - 191 °C

# Example 84

$$R^{1}: 8-C_{2}H_{5}$$
  
 $R^{2}: CH_{2}=CCH_{2}-$ ,  $R^{4}:$   $R^{4}:$ 

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow scaly form: hydrochloride

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$$R^{\,\,\text{I}}\ :\ 8-\text{O}\,\,\text{C}\,\,\text{H}_{\,3}$$
 ,  $R^{\,\,\text{2}}\ :\ \text{C}_{\,\,\text{2}}\,\,\text{H}_{\,\,\text{5}}$  -,

mp. 242 - 243 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: pale vellow scalv

form: hydrochloride

## Example 86

$$R^1 : 8 - C H_3$$
,  $R^2 : C H_2 = C H C H_2 -$ 

CH2 CH2 CH3

mp. 131.5 - 132.5 °C

solvent for recrystallization: ethyl acetate-n-hexane shape of crystals: pale yellow needle-like crystals

form: free

## Example 87

$$R^2: \bigcirc CH_2 - , \quad R^4: \bigcirc n=1$$

R3: H.

mp. 229 - 230 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: pale yellow powdered form: hydrochloride

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$$R^{1} : 8 - OCH_{3}$$
,  $R^{2} : CH_{3} -$ 

mp. 252 - 252.5 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: pale yellow powdered

form: hydrochloride

# Example 89

$$R^2: \bigcirc CH_2 - CH_2 -$$

R3 . H.

mp. 251 - 252 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow powdered form: hydrochloride

# Example 90

$$R^{1}: 8-OCH_{3}, R^{2}: CH_{3}-$$

CH3

$$R^3:H$$
,  $R^4:$ 

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: pale yellow powdered

form: hydrochloride

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R1:8-C2 H5

CH<sub>3</sub>

R3 : H,

mp. 96 - 97 °C

solvent for recrystallization: ethyl acetate-n-hexane shape of crystals: pale yellow needle-like crystals

form: free Example 92

R1:8-C2 H5 R2:CH3-

mp. 242 - 244 °C

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: colorless prism-like crystals

form: hydrochloride

# Example 93

 $R^{1}: 8-C \ell_{2}$   $R^{2}: CH_{2}=CHCH_{2}-$ 

CH (CH<sub>3</sub>)<sub>2</sub>

 $R^3:H$ ,  $R^4:$ 

mp. 258 - 260 °C

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow powdered

form: hydrochloride

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R1:8-C2 H5

$$R^{\,2}$$
 :  $\begin{picture}(200,0) \put(0,0){\line(1,0){100}} \put(0,0){\l$ 

R<sup>3</sup>: H<sub>\sigma</sub>
mp. 259 - 261 °C

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow powdered form: hydrochloride

Example 95

CH<sub>3</sub>

mp. 258 - 260 °C (decomposed)

solvent for recrystallization: ethanol-n-hexane shape of crystals: pale yellow needle-like crystals form: hydrochloride

Example 96

C<sub>2</sub> H<sub>5</sub>
R<sup>3</sup>: H, R<sup>4</sup>: , n=1

mp. 225 - 227 °C (decomposed) solvent for recrystallization: ethanol-n-hexane

shape of crystals: pale vellow powdered

form: hydrochloride

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 $R^{1}: 8-C_{2}H_{5}$ ,  $R^{2}: C_{2}H_{5}$ ,

$$R^3:H, R^4:$$
  $n=1$ 

mp. 125.5 - 126 °C

solvent for recrystallization: ethyl acetate-n-hexane shape of crystals: pale yellow needle-like crystals

#### form: free

Example 98

$$R! : 8 - OCH_3$$
  
 $R^2 : CH_2 = CCH_2 -$   
 $R^4 :$ 
 $R^4 :$ 

R 3 : H mp. 235 - 236 °C (decomposed) solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellowy brown powdered

# form: hydrochloride . 1/2 hydrate

# Example 99

R1:8-C2H5, R2:CF3CH2-

mp. 177.5 - 179 °C

solvent for recrystallization: ethyl acetate-n-hexane shape of crystals: pale vellow needle-like crystals

form: free

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mp. 214 - 215 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow powdered form: hydrochloride . 1/2 hydrate

Example 101

R3:H

mp. 227 - 228 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow powdered form: hydrochloride

Example 102

C H ₃

$$R^3 : H, R^4 : n =$$

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered form: hydrochloride

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## Example 103 $R^2 : CH_2 = CHCH_2 -$ R': 8-SCH: \ 5 Co Hs R3:H mp. 180 - 183 °C 10 solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: brown powdered form: hydrochloride Example 104 15 R1:8-OCH3. CH2 -R3:H 20 mp. 160.5 - 161.5 °C solvent for recrystallization: ethyl acetate-n-hexane shape of crystals: white powdered 25 form: free Example 105 $R^1:8-OCH_3$ R2: 30 $R^{\mathfrak{s}}:H$ mp. 229.5 - 230 °C (decomposed) solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow powdered form: hydrochloride 35

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 $R^1:8-OCH_3$ 

 $R^2 : CH_2 = CHCH_2 O -$ 

R3:H,

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mp. 223 - 225 °C (decomposed) solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow powdered form: hydrochloride . 1/4 hydrate

## Example 107

R1 : 8 - C ...

 $R^2 : CH_2 = CHCH_2 -$ 

СН2 СН2 СН3

R<sup>3</sup>:H mp. 240 - 242 ℃

solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow powdered form: hydrochloride

## Example 108

R': 8-0CH<sub>3</sub>

R2 : HOCH2 CH2 -

R3:H

C<sub>2</sub> H<sub>5</sub>

mp. 202 - 204 °C (decomposed) solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow powdered form: hydrochloride . 1/2 hydrate

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## Example 109 R1:8-CH2OCOCH3, R2:CF3CH2-5 $R^3:H$ mp. 176 - 178 ℃ 10 solvent for recrystallization: ethyl acetate-n-hexane shape of crystals: white powdered form: free Example 110 15 $R^1:8-CH_2OH_3$ $R^2: CF_3: CH_2 -$ C<sub>2</sub> H<sub>5</sub> R-3 : H 20 n = 1mp. 189.5 - 190.5 ℃ solvent for recrystallization: ethyl acetate-n-hexane shape of crystals: pale brown powdered form: free 25 Example 111 $R^1:8-OCH_3$ R2 : FCH2 CH2 -30 C 2 H 5 R3 : H mp. 201 - 202 °C (decomposed) solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: yellow powdered

form: hydrochloride

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Example 112 RI · 8 - OCH3 > 5 R3 : H. mp. 192.5 - 194 °C 10 solvent for recrystallization: ethyl acetate-n-hexane shape of crystals: colorless needle-like crystals form: free Example 113 15 R1 : 8 - O C H 3 . R3:H 20 mp. 165 - 170 ℃ solvent for recrystallization: ethanol-ethyl acetate-n-hexane shape of crystals: yellow needle-like crystals form: free 25 Example 114 R1:8-CH3. -CH2 -30 R3 · H mp. 128 - 129 ℃ solvent for recrystallization: ethyl acetate-n-hexane 35 shape of crystals: pale yellow needle-like crystals form: free

Pharmacological Test

(a) Stomach-Acid Secretion Inhibitory Action on Rats

### 45 [Testing Method]

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After each of Wistar-type male rats was let abstain from food for 24 hours, the pylorus thereof was bound while the rat was prariyed with urethane (1.5g/kg s.c.), and a stomach perfusion cannula was inserted into the rat stomach. The rat stomach was perfused with a physiological salt solution through an or catheter. The amount of stomach-acid secretion was measured by titrating the total acidity and pH of the perfusion solution. As an acid secretion simulant, 1 mg/kg/hr of histamine dihydrochloride was continuously injected through the femoral vein to accelerate the acid secretion. Then, the effects of a variety of compounds were stuffed.

Each of test compounds as dissolved in dimethylformamide was intravenously administered to the rat in each of dosages of 0.3, 1, 3, 10 and 30 mg/kg through tale-vein.

There was calculated an inhibition percentage of acid secretion with respect to acid secretion before administration of each of the test compounds. An ED<sub>so</sub> value was calculated from the inhibition percentage with respect to each dosage according to a probit method. The results are shown in Table 3.

[Test Compounds]

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	No.	Name of Compound
5	1	N-2-propenyl-8-methoxy-4-[(2-methylphenyl)amino]
		quinoline-3-carboxamide hydrochloride
10	2	N-2-propenyl-4-[(2-ethylphenyl)amino]-8-methoxy-
		quinoline-3-carboxamide hydrochloride
15	3	N-2-propenyl-4-[(2-isopropylphenyl)amino]-8-meth-
		oxyquinoline-3-carboxamide hydrochloride
	4	N-2-propenyl-4-[(2-ethylthiophenyl)amino]-8-metho
20		xy- quinoline-3-carboxamide hydrochloride • 1/4
		hydrate
25	5	N-2-propenyl-8-methoxy-4-[(2-propylthiophenyl)am-
		ino]quinoline-3-carboxamide hydrochloride
	6	N-2-propenyl-8-methoxy-4-[(2-propylphenyl)amino]
30		quinoline-3-carboxamide hydrochloride • 1/3 hy-
		drate
35	7	N-2-propenyl-8-methoxy-4-[(5,6,7,8-tetrahydro-1-
		naphtyl)amino] quinoline-3-carboxamide hydro-
		chloride
40	8	N-2-propenyl-4-[(2-ethylphenyl)amino] -8-methyl-
		quinoline-3-carboxamide
45	9	N-2-propenyl-8-ethyl-4-[(2-isopropylphenyl)amino]
		quinoline-3-carboxamide hydrochloride

	10	N-2-propenyl-8-ethyl-4-[(2-methylphenyl)amino]
		quinoline-3-carboxamide hydrochloride
5	11	N-2-propenyl-4-[(2-isopropylphenyl)amino]-8-meth-
		ylquinoline-3-carboxamide hydrochloride
10	12	N-2-propenyl-8-methyl-4-[(2-methylphenyl)amino]
		quinoline-3-carboxamide hydrochloride
	13	N-2-propenyl-8-acetyloxymethyl-4-[(2-ethylphenyl)
15		amino]quinoline-3-carboxamide
	14	N-2-propenyl-4-[(2-ethylphenyl)amino]-8-hydroxy-
20		methylquinoline-3-carboxamide
	15	N-2-propenyl-8-ethyl-4-[(4-fluoro-2-methylphenyl)
		amino]quinoline-3-carboxamide hydrochloride
25	16	N-2-propenyl-4-[(4-acetyloxy-2-methylphenyl)ami-
		no]-8-ethylquinoline-3-carboxamide hydrochloride
30	17	N-ethyl-4-[(2-ethylphenyl)amino]-8-methoxyquino-
		line-3-carboxamide hydrochloride
	18	N-ethyl-4-[(2-methylphenyl)amino]-8-ethylquino-
35		line-3-carboxamide hydrochloride
	19	N-ethyl-8-methoxy-4-[(2-methylphenyl)amino]quino-
40		line-3-carboxamide hydrochloride
	20	N-propyl-8-methoxy-4-[(2-ethylphenyl)amino]qui-
45		noline-3-carboxamide hydrochloride
45	21	N-2-propenyl-8-ethyl-4-[(2-propylthiophenyl)ami-
		no]quinoline-3-carboxamide hydrochloride
50	22	N-2-propenyl-8-chloro-4-[(2-ethylphenyl)amino]-

		quinoline-3-carboxamide hydrochloride		
	23	${\tt N-ethy1-4-[(2-isopropylphenyl)amino]-8-methoxy-}\\$		
5		quinoline-3-carboxamide hydrochloride		
	24	N-2-propenyl-8-methyl-4-[(2-propylphenyl)amino]		
10		quinoline-3-carboxamide		
	25	$N-methyl-4-\big[(2-ethylphenyl)amino\big]-8-methoxyquin-$		
	oline-3-carboxamide hydrochloride			
15	26	N-(2-methyl-2-propenyl)-8-ethyl-4-[(2-ethylphen-		
		yl)amino]quinoline-3-carboxamide		
20	27	N-2-propenyl-8-chloro-4-[(2-isopropylphenyl)ami-		
		no]quinoline-3-carboxamide hydrochloride		
25	28 N-(2,2,2-trifluoroethyl)-8-methoxy-4-[(2-e			
25	phenyl)amino]quinoline-3-carboxamide hydroc			
		ride		
30	29	4-[(2-methylphenyl)amino]quinoline-3-carboxylate		
		hydrochloride (Control compound set forth in		
35		Japanese Unexamined Patent Application No.		
		147222/1990)		
	30	N-2-propenyl-8-chloro-4-[(2-n-propylphenyl)amino		
40		quinoline-3-carboxamide hydrochloride		
	31	N-cyclopropylmethyl-8-methoxy-4-[(2-ethylphenyl)		

amino]quinoline-3-carboxamide

Table 3

Test	ED <sub>50</sub> (mg/kg)
Compound	
1	6.72
2	0.996
3	1.7
4	7.1
5	2.8
6	1.4
7	6.8
8	3.5
9	4.2
10	1.6
11	2.09
12	6.7
13	6.7
14	8.7
15	7.74
16	5.7
17	2.4
18	2.2
19	4.4
20	3.2
21	6.9
22	5.6
23	7.6
24	1.9
25	5.3
26	3.0
27	4.0
28	4.9
30	1.4
31	4.3

(b) Aspirin Ulcer

#### 40 [Testing Method]

In tests, there were used Wistar-type rats each having a weight of 160 to 180 g after 24-hour-fast. 200 Mg/kg of aspirin as suspended in 0.5%-carboxymethyl cellulose was orally administered to each of the rats. Five hours after administeration of aspirin, each rat was clubed to death and the stomach thereof was removed. Ten mt of a 1%-formalin solution was injected into the stomach, which was immersed in a 1%-formalin solution for 30 minutes. Thus, the stomach was fixed at the inner and outer layers thereof. Each stomach was cut out along the large curvature. The length of each ulcer was measured with a stereomicroscope (10 x) and the total length was calculated as an ulcer coefficient.

Each test compound was orally administered in each of dosages of 0.3, 1, 3 and 10 mg/kg 30 minutes before administration of aspirin. According to a probit method,  $ED_{\rm so}$  was calculated from the inhibition percentage of each test compound with respect to the control compound.

The results are shown in Table 4.

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Table 4

Test Compound	ED <sub>50</sub> (mg/kg)
2	0.48
3	0.42
5	4.2
6	2.6
7	4.0
10	2.7
11	2.7
18	3.3
22	4.3
29	9.1

(c) H + K ATPase Inhibitory Action

H+ +K+ ATPase (adenosinetriphosphatase)(protein: 10 µg) prepared from the stomach of a pig was added to a pipes-Tris [2-amino-2-(hydroxymethyl)-1,3-propandiol] buffer (pipes-Tris buffer)(pH 8.1) containing 2mM piperazine N.N'-bis(2-ethane sulfonic acid). The resultant reaction solution was allowed to stand at a room temperature. Each of the test compounds was dissolved in dimethyl formamide, which was added to the H\* +K\* ATPase buffer such that the final concentration was 1%. The resultant reaction solution was reacted at a room temperature for 30 minutes. In the same manner, another reaction solution was prepared. Respectively added to the reaction solutions were 1 mt of a 75 mM pipes-TRIS buffer (pH 7.4) (containing 4mM MgCl2, 4mM Na2 ATP and 20mM KCl) and 1 ml of a 75mM pipes-Tris buffer (pH7.4) (containing 4mM MgCl2 and 4mM Na2 ATP). Thus, two kinds of samples were prepared and reacted at 37 °C for 30 minutes. Added to each of the samples was 0.3 mt of 40% trichloroacetic acid, thus completing the reaction. After the samples were subjected to centrifugal separation (3,000 rpm) for 10 minutes. The supernatant liquids were taken to produce inorganic phosphoric acids, of which amounts were measured according to a Fiske and Subbarow method [J. Biol, Chem. vol. 86.375 (1925)]. The amount of the inorganic phosphoric acid obtained from the pipes-Tris buffer containing no 20mM KCt was deducted from the amount of the inorganic phosphoric acid obtained from the pipes-Tris buffer containing 20mM KC1. The difference expressed in terms of unit protein per unit time was defined as an enzyme active value. The inhibition value (%) of each dosage was obtained from the control value and the enzyme active value at each dosage. Based on the inhibition value thus obtained, ICso (the dosage of each test compound which achieves inhibition of 50%) was obtained.

The results are shown in Table 5.

Table 5

Test Compound	IC <sub>50</sub> (M)
2	2.2 x 10 <sup>-6</sup>
3	4.9 x 10 <sup>-6</sup>
5	1.6 x 10 <sup>-6</sup>

Pharmaceutical Example 1

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N-2-Propenyl-4-[(2-ettlyhbenyl)amino]-8-methoxyquinoline-3-carboxamide hydrochloride AVICEL (manufactured by Asahi Kasei Co., Ltd.) Corn starch Magnesium stearate Hydroxyropyl methyl cellulose Polyethylene glycol-6000 Castor oil Methanol		
Corn starch Magnesium stearate Hydroxypropyl methyl cellulose Polyethylene glycol-8000 Castor oil	N-2-Propenyl-4-[(2-ethylphenyl)amino]-8-methoxyquinoline-3-carboxamide hydrochloride	150g
Magnesium stearate Hydroxypropyl methyl cellulose Polyethylene glycol-6000 Castor oil	AVICEL (manufactured by Asahi Kasei Co., Ltd.)	40g
Hydroxypropyl methyl cellulose Polyethylene glycol-6000 Castor oil	Corn starch	30g
Polyethylene glycol-6000 Castor oil	Magnesium stearate	2g
Castor oil	Hydroxypropyl methyl cellulose	10g
	Polyethylene glycol-6000	3g
Methanol	Castor oil	40g
	Methanol	40g

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The compound of the present invention, AVICEL, corn starch and magnesium stearate were mixed, polished and then tableted by means of a R10mm punch (for sugar-coated tablets). The tablets thus obtained were coated with a film comprising hydroxypropyl methyl cellulose, polyethylene glycol-6000, castor oil and methanol to prepare film-coated tablets.

Pharmaceutical Example 2

N-2-propenyl-4-[(2-ethylphenyl)amino]-8-methoxyquinoline-3-carboxamide hydrochloride	150g
Citric acid	1.0g
Lactose	33.5g
Dipotassium phosphate	70.0g
Pruronic F-68	30.0g
Sodium lauryl sulfate	15.0g
Polyvinylpyrrolidone	15.0g
Polyethylene glycol (Carbowax 1500)	4.5g
Polyethylene glycol (Carbowax 6000)	45.0g
Corn starch	30.0g
Dry sodium lauryl sulfate	3.0g
Dry magnesium stearate	3.0g
Ethanol	suitable amount

The compound of the present invention, citric acid, lactose, dipotassium phosphate, Pruronic F-68 and 35 sodium lauryl sulfate were mixed.

After put through a No. 60-screen, the resultant mixture was wet-granulated with an alcoholic solution containing polyvinyl pyrrolidone, carbowax 1500 and carbowax 6000. As necessary, alcohol was added to the resulting powder, causing the powder to be pasted. Corn starch was added to the pasted body, which was then continuously mixed until uniform particles were obtained. After put through a No. 10-screen, the 40 particles were put in a tray and then dried in an oven at 100 °C for 12 to 14 hours. After put through a No. 16-screen, the dried particles were added to and mixed with dry sodium lauryl sulfate and dry magnesium stearate. The resultant mixture was compressed into a desired shape with a tablet compressing machine.

Treated with varnish were the centers of the tablets thus prepared, to which talc was sprayed to prevent the absorption of moisture. The tablets were coated at the circumferences of the center portions thereof 45 with preliminary layers. The tablets were coated with varnish a number of times sufficient to make them to be applied for internal use. To make the tablets perfectly round and smooth, the tablets were further coated with preliminary layers and smoothing layers. The tablets were coated with coloring agents until a desired color hue was obtained. After dried, the coated tablets were polished to prepare tablets presenting a uniform luster.

#### Claims

1. A quinoline derivative or salt thereof represented by the following general formula:

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[wherein R¹ is a lower alkoxy group, a halogen atom, a lower alkyl group, a lower alkylthio group, a lower alkanoyloxy-lower alkyl group, a halogen-substituted lower alkyl group or a hydroxy-group-substituted lower alkyl group, R² and R² may be same as or different from each other and each is a hydrogen atom, a lower alkyl group, a halogen-substituted lower alkyl group, a cycloalkyl group having 3 to 8 carbon atoms, a cycloalkyl lower alkyl group, a lower alkenyloxy group, a lower alkenyl group, a lower alkyl group, a phenyl group having a lower alkyl group as a substituent group, or a hydroxy-group-substituted lower alkyl group; R¹ is a phenyl, tetharlydronaphthyl or naphthyl group which may have, as a substituent group on the phenyl ing, one or two groups selected from the group consisting of a lower alkyl group, a halogen atom, a lower alkoxy group, a lower alkyl sulfinyl group, a heavyl lower alkyl sulfinyl group, a benzeyl group, a lower alkyl sulfinyl group, a benzeyl group, a lower alkyl sulfinyl group, a benzeyl group, a phenyl group, a lower alkyl group, a lower alkyn group, a lower alkyl group, a lower alkanoyloxy group, and a hydroxy group; and in sol, to z.]

- 25 2. A quinoline derivative and salt thereof according to Claim 1, wherein R<sup>2</sup> and R<sup>3</sup> are same as or different from each other, and each is a hydrogen atom, a lower alkyl group or a lower alkenyl group.
- 3. A quinoline derivative and salt thereof according to Claim 1, wherein R<sup>2</sup> and R<sup>3</sup> are same as or different from each other and each is a halogen-substituted lower alkyl group, a cycloalkyl group having 3 to 8 carbon atoms, a cycloalkyl flower alkyl group, a lower alkenyloxy group, a lower alkoxyl-tower alkyl group, a phenyl lower alkyl group, a lower alkynyl group, a phenyl group having a lower alkyl group as a substituent group or a hydroxy-group-substituted flower alkyl group.
- 4. A quinoline derivative and salt thereof according to Claim 1, wherein R<sup>2</sup> and R<sup>3</sup> are same as or different from each other and each is a hydrogen atom, a lower alkyl group, or a lower alkynyl group, R<sup>1</sup> is a lower alkoxy group or a lower alkyl group and R<sup>4</sup> is a phenyl group having one or two lower alkyl groups as substituent groups on the phenyl ring.
- 5. A quinoline derivative and salt thereof according to Claim 2, wherein R¹ is a lower alkoxy group or a lower alkyl group.
  - A quinoline derivative and salt thereof according to Claim 2, wherein R¹ is a halogen atom, a lower alkylthio group, a lower alkanoyloxy-lower alkyl group, a halogen-substituted lower alkyl group or a hydroxy-group-substituted lower alkyl group.
  - A quinoline derivative and salt thereof according to Claim 3, wherein R<sup>1</sup> is a lower alkoxy group or a lower alkyl group.
- 8. A quinoline derivative and salt thereof according to Claim 3, wherein R¹ is a halogen atom, a lower alkylting oroup, a lower alknoyloxy-lower alkyl group, a halogen-substituted lower alkyl group or a hydroxy-group-substituted lower alkyl group.
  - 9. A quinoline derivative and salt thereof according to any of Claims 5, 6, 7 and 8, wherein R¹ is a phenyl group or a a phenyl group having, as a substituent group on the phenyl ring, one or two groups selected from the group consisting of a lower alkyl group, a halogen atom, a lower alkoyg group, a lower alkylthio group, a lower alkylthio group, a lower alkylthio group, a lower alkylthio group, a lower alkoyxycarbonyl group, a lower alkylthio group, a phenyl lower alkylthio group, a benzoyl group, a lower alkyl group, a low

lower alkanoyloxy group and a hydroxy group.

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- 10. A quinoline derivative and salt thereof according to any of Claims 5, 6, 7 and 8, wherein R<sup>4</sup> is a tetrahydronaphtyl or naphtyl group.
- 11. N-2-propenyl-8-methoxy-4-f(2-ethylphenyl)amino] guinoline-3-carboxamide.
- 12. N-2-propenyl-8-methoxy-4-[(2-isopropylphenyl)amino] quinoline-3-carboxamide.
- 13. N-2-propenyl-8-methoxy-4-[(2-n-propylphenyl)amino] guinoline-3-carboxamide.
  - N-2-propenyl-8-ethyl-4-f(2-methylphenyl)aminol guinoline-3-carboxamide.
  - 15. N-2-propenyl-8-methyl-4-[(2-n-propylphenyl)amino] quinoline-3-carboxamide.
  - 16. N-ethyl-8-ethyl-4-[(2-methylphenyl)amino] quinoline-3-carboxamide.
  - 17. An antiulcer agent containing, as effective components, the quinoline derivative and salt thereof set forth in Claim 1.
  - 18. A method of preparing the quinoline derivative and salt thereof set forth in Claim 1, comprising the step of reacting a compound of the following general formula (5):

 $(R^{1}) = \begin{pmatrix} X & CON & R^{2} \\ R^{3} & & & \end{pmatrix}$  (5)

(wherein X is a halogen atom; and R',  $R^2$  and  $R^3$  respectively have the same meanings as defined for R',  $R^2$  and  $R^3$  et forth in Claim 1.)
with a compound of the following general formula (6):

H<sub>2</sub>N - R<sup>4</sup> (6)

40 (wherein R<sup>4</sup> has the same meaning as defined for R<sup>4</sup> set forth in Claim 1.).

# INTERNATIONAL SEARCH REPORT

International Application No PCT/JP91/00404

I. CLASSIFICATION OF SUBJECT MATTER (if several classifi	ication symbola apply, indicate all) <sup>6</sup>		
According to International Palant Classification (IPC) or to both National Classification and IPC			
Int. Cl <sup>5</sup> C07D215/54, A61K31/4	17		
II. FIELDS SEARCHED			
Minimum Documer			
Classification System	Classification Symbols		
IPC C07D215/54, A61K31/4	17		
Documentation Searched other to the Extant that such Documents	han Minimum Documentation are Included in the Fields Searchad *		
III. DOCUMENTS CONSIDERED TO BE RELEVANT !			
Cetegory Citation of Document, 11 with Indication, where app	ropriate, of the relevant passages 12 Relevant to Claim No. 13		
X JP, A, 55-1472222 (A. H. I November 17, 1980 (17. I & US, A, 4343804 & DE, A,	L. 80),		
Social categories of ceted occurrents: 14  A document defining the general state of the sit which is not  experience occurrent bull published on or after the international filing date.  1. document which may three doubts on priving claimst or  critical or of their special related to the state of another  criticals or of their special related to the specified.  O document referring to an oral disclosure, use, exhibition or  Po document published priv for the international filing date but  isser man the priving value claimed.  IV. CERTIFICATION  Date of the Actual Completion of the International Search  June 5, 1991 (05. 06. 91)  International Searching Authority  International Searching Authority  International Searching Authority	The later document published after the international filling date of control published after the international filling date of published and the promotion of table youthering the internation. The control published and the consideration over or carenot be considerated or involve an """ document of particular relevance, the claimed invention cannot be considerated or involve an involve an involve and the control published or involve an involve and published and the control published or involve an involve and published and the art of comments on the control published and the control pub		
Japanese Patent Office			